What is Claimed is:

- 1. An image forming method used for a color printer in which two gradation pattern images based on different two color input information are laid one over the other to record a color image, wherein two colors, namely a primary color for recording a first gradation pattern image and a secondary color for recording a second gradation pattern image to be recorded on the primary color recorded-image, are selected from among a plurality of color inks, a first screen angle to be used for primary color recording is determined and the first gradation pattern image is recorded, and then a second screen angle to be used for recording secondary color recording is determined based on the first screen angle and the second gradation pattern image is recorded.
- 2. The image forming method used for a color printer according to claim 1, wherein angular difference between the first screen angle and the second screen angle is adjusted in a range from 20 degrees to 40 degrees.